

OPTIMAL CONTROL OF A SEMILINEAR PDE WITH NONLOCAL RADIATION INTERFACE CONDITIONS*

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Abstract. We consider a control constrained optimal control problem governed by a semilinear elliptic equation with nonlocal interface conditions. These conditions occur during the modeling of diffuse-gray conductive-radiative heat transfer. The problem arises from the aim to optimize the temperature gradient within crystal growth by the physical vapor transport (PVT) method. Based on a minimum principle for the semilinear equation as well as L^∞ -estimates for the weak solution, we establish the existence of an optimal solution as well as necessary optimality conditions. The theoretical results are illustrated by results of numerical computations.

Key words. Optimal control, semilinear elliptic equations, nonlocal interface conditions, boundedness of solutions

AMS subject classifications. 49K20, 35J65, 49J20, 80M50

1. Introduction. In this paper, we investigate an optimal control problem related to the sublimation growth of silicon carbide single crystals (SiC) by the physical vapor transport (PVT) method. The semiconductor material SiC is used in numerous industrial applications, e.g. the production of optoelectronic devices such as blue and green LEDs and lasers. For the PVT method, polycrystalline SiC powder is placed under a low-pressure inert gas atmosphere at the bottom of a cavity inside a graphite crucible. The crucible is heated up to temperatures between 2000 and 3000 K by induction. Due to the high temperatures and the low pressure, the SiC powder sublimates and crystallizes at a single-crystalline SiC seed located at the cooled top of the cavity, such that the single crystal grows into the reaction chamber. See [7, 8] for more details.

Here, we neglect the electromagnetic induction problem and focus on the conductive-radiative heat transfer in the growth apparatus. Therefore, we consider a simplified setup of the growth apparatus, shown in Fig. 1.1, where Ω_s denotes the domain of the solid graphite crucible, whereas Ω_g is the domain of gas phase inside.

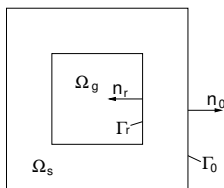


FIG. 1.1. 2-dimensional section through an exemplary domain for nonlocal radiative heat transfer.

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A very important determining factor for the crystal's quality and growth rate are the temperature distribution in the gas phase and, especially, the temperature gradient close to the surface of the growing crystal [12]. Since we do not consider the electromagnetic induction, we will optimize the temperature gradient in the gas phase Ω_g by directly controlling the heat source u in Ω_s .

The temperature y inside the growth apparatus arises as the solution of the conductive-radiative heat transfer problem in the growth apparatus. Accounting for radiative contributions is essential owing to the high temperatures. Thus, the problem is described by the stationary heat equation with radiation interface and boundary conditions on Γ_r and Γ_0 , respectively. We take Ω_s to be entirely opaque, whereas Ω_g represents a transparent medium which does not interact with radiation. Furthermore, the radiative surfaces $\Gamma_0 := \partial\Omega$ and $\Gamma_r := \overline{\Omega_s} \cap \overline{\Omega_g}$ are presumed to be diffuse-gray, i.e. the emissivity ε is independent of both the direction and the wavelength of the radiation. In particular, the local radiative heat exchange on Γ_0 can be modeled by the Boltzmann radiation condition with an external temperature y_0 . Due to the heat exchange between points on Γ_r , we obtain an additional radiative heat flux on Γ_r , denoted by q_r .

In addition to the stationary semilinear heat equation with radiation interface and boundary conditions, we consider box constraints for the control function u . Thus, the optimal control problem, considered here, reads as follows:

$$(P) \quad \left\{ \begin{array}{ll} \text{minimize} & J(y, u) := \frac{1}{2} \int_{\Omega_g} |\nabla y - z|^2 dx + \frac{\nu}{2} \int_{\Omega_s} u^2 dx \\ \text{subject to} & \begin{array}{ll} -\operatorname{div}(\kappa_s \nabla y) = u & \text{in } \Omega_s \\ -\operatorname{div}(\kappa_g \nabla y) = 0 & \text{in } \Omega_g \\ \kappa_g \left(\frac{\partial y}{\partial n_r} \right)_g - \kappa_s \left(\frac{\partial y}{\partial n_r} \right)_s = q_r & \text{on } \Gamma_r \\ \kappa_s \frac{\partial y}{\partial n_0} + \varepsilon \sigma |y|^3 y = \varepsilon \sigma y_0^4 & \text{on } \Gamma_0 \end{array} \\ \text{and} & u_a \leq u(x) \leq u_b \quad \text{a.e. in } \Omega, \end{array} \right.$$

where n_0 is the outward unit normal on Γ_0 , and n_r is the unit normal on Γ_r facing outward with respect to Ω_s (cf. Fig. 1.1). Furthermore, z denotes the desired temperature gradient and $\nu > 0$ is a Tikhonov regularization parameter. In the state equation, σ represents the Boltzmann radiation constant, and κ_s, κ_g denote the thermal conductivities in Ω_s, Ω_g , respectively.

In contrast to the boundary condition on Γ_0 , the radiative heat transfer on Γ_r is nonlocal. The corresponding mathematical model used here is described in detail, e.g., in [11, 14]. It provides the additional radiative heat flux q_r on Γ_r given by

$$q_r = (I - K)(I - (1 - \varepsilon)K)^{-1} \varepsilon \sigma |y|^3 y := G \sigma |y|^3 y, \quad (1.1)$$

where K is an integral operator representing the irradiation on Γ_r . The nonlocal operators K and G will be specified in Section 3.1. The nonlocal radiation on Γ_r represents the main characteristic of our problem, since the nonlinearity in the state equation in (P) is in general not monotone due to nonpositivity of G (see Section 3 and [14]).

The state equation in (P) is of semilinear elliptic type. Therefore, the optimal control problem can be viewed as a semilinear elliptic optimal control problem. The list of publications in this field is already quite extensive. We only mention Casas [3] or Bonnans and Casas [2], who consider the Pontryagin principle, or Casas, Tröltzsch and Unger [5], Bonnans [1], Casas and Mateos [4], who consider different aspects of second-order sufficient optimality conditions. This list might be extended considerably by including associated papers on different aspects of numerical analysis.

Our paper differs from all these contributions by the interface conditions containing the nonmonotone and nonlocal operator G . Therefore, our boundary value problem is of nonmonotone type so that special techniques must be applied.

The paper is organized as follows: After stating the mathematical setting in Section 2, we provide auxiliary results on the nonlocal operator G as well as a general boundedness result for a class of nonlinear equations, see Section 3. In Section 4, we prove a weak maximum principle for the semilinear state equation and an L^∞ -estimate for its solutions, followed by the existence of an optimal solution in Section 5. Section 6 is devoted to the existence and boundedness of a solution to the linearized equation. In Section 7, we establish first order necessary optimality conditions based on the differentiability of the solution operator associated with the semilinear equation. The corresponding adjoint state is introduced at the end of Section 7. Finally, Section 8 presents some numerical results.

2. The mathematical setting. Throughout this paper, we assume the following conditions (A1) – (A3) on the domain Ω and on the quantities and functions occurring in (P):

- (A1) We assume that $\Omega \subset \mathbb{R}^3$ is a bounded simply connected domain with Lipschitz boundary Γ_0 . The boundary of the simply connected subdomain $\overline{\Omega}_g \subset \Omega$, denoted by Γ_r , is assumed to be a closed Lipschitz surface that is piecewise $C^{1,\delta}$. Notice that the distance of Γ_r to Γ_0 is positive. Then, Ω_s is defined by $\Omega_s = \Omega \setminus \overline{\Omega}_g$ (cf. Fig. 1.1).
- (A2) The Boltzmann radiation constant is assumed to be positive, i.e. $\sigma \in \mathbb{R}^+$. For the thermal conductivity, we assume $\kappa \in L^\infty(\Omega)$ with

$$\kappa(x) = \begin{cases} \kappa_s(x) & \text{in } \Omega_s \\ \kappa_g(x) & \text{in } \Omega_g \end{cases}$$

and $\kappa(x) \geq \kappa_{\min} > 0$ a.e. on Ω . Furthermore, the emissivity $\varepsilon \in L^\infty(\Gamma_0 \cup \Gamma_r)$ is bounded by $1 \geq \varepsilon \geq \varepsilon_{\min} > 0$ a.e. on $\Gamma_0 \cup \Gamma_r$.

- (A3) The desired temperature gradient z is given in $L^2(\Omega_g)$ and ν is a positive constant. For the box constraints, we assume $u_a, u_b \in L^\infty(\Omega_s)$ and $0 \leq u_a(x) < u_b(x)$ a.e. in Ω_s .

NOTATION. For a given p with $1 \leq p \leq \infty$, an operator $B : L^p(\Gamma_r) \rightarrow L^p(\Gamma_r)$ is said to be positive, if $v \in L^p(\Gamma_r)$ and $v \geq 0$ a.e. on Γ_r imply $Bv \geq 0$ a.e. on Γ_r . Furthermore, $\mathbf{1}$ denotes the function $e(x) \equiv 1$ a.e., and I is the identity operator in the respective function spaces. We introduce the set of admissible controls by $U_{\text{ad}} := \{u \in L^\infty(\Omega_s) \mid u_a(x) \leq u(x) \leq u_b(x) \text{ a.e. in } \Omega_s\}$. The measure of a certain set $A \subset \mathbb{R}^n$, $n \geq 1$ is denoted by $|A|$, and τ_r denotes the trace operator on Γ_r , whereas τ_0 is the trace on Γ_0 . Throughout this paper, c is a generic constant.

Let W be a Banach space with its dual space W^* . Then, for $f \in W$ and $g \in W^*$, $\langle f, g \rangle$ denotes the associated pairing.

3. Auxiliary results. In Section 3.1, we present some properties of the nonlocal radiation operator G . Since G is in general not positive, the nonlinearity in the semilinear state equation is nonmonotone. However, G still has sufficiently benign properties such that the nonlinear parts in the state equation are pseudomonotone (see [10]). These properties of G are also used to prove the boundedness of the solution in Section 4 below.

In Lemma 3.7 of Section 3.2, we will prove the boundedness of the solution y for a general class of nonlinear equations that applies to both the semilinear case and its linearized version.

3.1. The nonlocal radiation operator. The operators K and G arising from the nonlocal radiation on Γ_r were investigated in detail by Laitinen and Tiihonen [10, 14, 15]. We recall some of their results for convenience:

DEFINITION 3.1. *The integral operator K , representing the irradiation on Γ_r , is given by*

$$(Ky)(x) = \int_{\Gamma_r} \omega(x, z) y(z) ds_z \quad (3.1)$$

with a symmetric kernel ω which is, in the two-dimensional case, defined by

$$\omega(x, z) = \Xi(x, z) \frac{[n_r(z) \cdot (x - z)][n_r(x) \cdot (z - x)]}{2|z - x|^3}, \quad (3.2a)$$

and, in the three-dimensional case, defined by

$$\omega(x, z) = \Xi(x, z) \frac{[n_r(z) \cdot (x - z)][n_r(x) \cdot (z - x)]}{\pi|z - x|^4}, \quad (3.2b)$$

where x, z denote two points on Γ_r , and $n_r(x)$ is the unit normal at x facing outward with respect to Ω_s (see Fig. 1.1). Here, Ξ represents the visibility factor which is given by

$$\Xi(x, z) = \begin{cases} 0 & \text{if } \overline{xz} \cap \Omega_g \neq \emptyset, \\ 1 & \text{if } \overline{xz} \cap \Omega_g = \emptyset. \end{cases}$$

In [15], it is proven that $\omega(x, z)$ can have a singularity at x of type $|x - z|^{-(1-\delta)}$ in the two-dimensional and $|x - z|^{-2(1-\delta)}$ in the three-dimensional case, which is, in both cases, integrable. This is the key point to the following lemma also derived in [15].

LEMMA 3.2.

- (i) K maps $L^p(\Gamma_r)$ to $L^p(\Gamma_r)$ for all $1 \leq p \leq \infty$.
- (ii) If Γ_r is a closed Lipschitz surface that is piecewise $C^{1,\delta}$, then $K\mathbf{1} = \mathbf{1}$ holds a.e. on Γ_r .
- (iii) The operator $I - (1 - \varepsilon)K : L^p(\Gamma_r) \rightarrow L^p(\Gamma_r)$ is invertible.

With the help of Lemma 3.2, Tiihonen and Laitinen proved the following properties of $G = (I - K)(I - (1 - \varepsilon)K)^{-1}\varepsilon$ (cf. [14, Lemma 6] and [10, Lemma 8]).

LEMMA 3.3.

- (i) G is a bounded linear operator from $L^p(\Gamma_r)$ to itself for all $1 \leq p \leq \infty$.
- (ii) G can be written as $G = I - H$ with a positive operator H .
- (iii) For all $y \in L^5(\Gamma_r)$, $\int_{\Gamma_r} G(\sigma|y|^3y) ds \geq 0$ holds true.

Here, we show another property of G that we will use subsequently:

LEMMA 3.4. *For every function $v(x) \equiv k = \text{const. a.e. on } \Gamma_r$, we have $G^* v = 0$.*

Proof: Since K has a symmetric kernel, K is formally self-adjoint, i.e. $\langle v, K w \rangle = \langle K v, w \rangle$ for all $v \in L^p(\Gamma_r)$ and $w \in L^q(\Gamma_r)$, $1/p + 1/q = 1$. Thus, together with Lemma 3.2, (ii), we obtain $K^* \mathbf{1} = \mathbf{1}$ a.e. on Γ_r . Therefore, with the definition of G , we find

$$G^* v = \varepsilon(I - K^*(1 - \varepsilon))^{-1}(I - K^*)v = \varepsilon(I - K^*(1 - \varepsilon))^{-1}(k - k) = 0. \quad \blacksquare$$

3.2. Boundedness for a nonlinear equation. We have to show the boundedness of the solution of the semilinear state equation and its linearization. To unify the proofs, we first prove an auxiliary result for a nonlinear equation of the form

$$\langle F(y), v \rangle = \langle f, v \rangle \quad \forall v \in W, \quad (3.3)$$

where $F : W \rightarrow W^*$ is a certain mapping, and y is a given solution in a space $W \subseteq H^1(\Omega)$. It will be shown that, under suitable assumptions, a solution y belongs to the function space

$$V^\infty := H^1(\Omega) \cap L^\infty(\Omega), \quad (3.4)$$

equipped with the norm

$$\|v\|_{V^\infty} = \|v\|_{H^1(\Omega)} + \|v\|_{L^\infty(\Omega)}.$$

REMARK 3.5. *If $y \in V^\infty$, then $\tau_r y \in L^\infty(\Gamma_r)$, and $\tau_0 y \in L^\infty(\Gamma_0)$.*

This is an immediate consequence of the following Lemma 3.6 that follows from Proposition 5.2, part (ii) in [6].

LEMMA 3.6. *For a bounded Lipschitz domain $\Omega \subset \mathbb{R}^n$, $n \in \mathbb{N}$, the trace operator $\tau : H^1(\Omega) \rightarrow H^{1/2}(\partial\Omega)$ is positive, i.e. $\tau v \geq 0$ a.e. on $\partial\Omega$ for $v \geq 0$ a.e. on Ω .*

To show the boundedness of a solution to (3.3), we use the following hypotheses:

HYPOTHESES FOR THE NONLINEAR EQUATION (3.3):

(H1) (*Regularity of the inhomogeneity*): The right-hand side of (3.3) can be expressed as

$$\langle f, v \rangle = \int_{\Omega} f_{\Omega} v \, dx + \int_{\Gamma_r} f_r v \, ds + \int_{\Gamma_0} f_0 v \, ds,$$

where f_{Ω} , f_r , and f_0 satisfy $f_{\Omega} \in L^{p_1}(\Omega)$, $f_r \in L^{p_2}(\Gamma_r)$, and $f_0 \in L^{p_2}(\Gamma_0)$, with $p_1 = 6/(5 - s)$, $p_2 = 4/(3 - s)$ and $1 < s < 3$.

(H2) (*Coercivity*): There is a constant $k_0 \geq 0$ such that, for the given solution $y \in W$ and for each $k > k_0$, the functions

$$\varphi_k(x) := \begin{cases} y(x) - k, & y(x) \geq k, \\ 0, & |y(x)| < k, \\ y(x) + k, & y(x) \leq -k, \end{cases} \quad (3.5)$$

are elements of W , and there is a constant $c > 0$ such that the nonlinearity in (3.3) satisfies, for each $k > k_0$:

$$\langle F(y), \varphi_k \rangle \geq c \|\varphi_k\|_{H^1(\Omega)}^2.$$

LEMMA 3.7. *Suppose that $\Omega \subset \mathbb{R}^3$ satisfies (A1), that $y \in W$ is a solution to (3.3) and that the Hypotheses (H1) and (H2) are fulfilled. Then $y \in V^\infty$, and there exists a constant c_0 only depending on Ω such that*

$$\|y\|_{L^\infty(\Omega)} + \|y\|_{L^\infty(\Gamma_r \cup \Gamma_0)} \leq c_0(k_0 + \|f_\Omega\|_{L^{p_1}(\Omega)} + \|f_r\|_{L^{p_2}(\Gamma_r)} + \|f_0\|_{L^{p_2}(\Gamma_0)}) \quad (3.6)$$

holds true.

Proof: The proof is based on a technique introduced by Stampacchia and Kinderlehrer [6, 13] in the linear case. For given $k > k_0$, we define $A_\Omega(k) := \{x \in \Omega \mid |y(x)| \geq k\}$ and introduce $A_r(k)$ and $A_0(k)$ analogously. Our aim is to show that there is a $k > 0$ with $|A_\Omega(k)| = |A_r(k)| = |A_0(k)| = 0$. We start with Hypothesis (H2), that yields

$$\begin{aligned} \langle F(y), \varphi_k \rangle &\geq c \|\varphi_k\|_{H^1(\Omega)}^2 \geq c (\|\varphi_k\|_{L^6(\Omega)}^2 + \|\varphi_k\|_{L^4(\Gamma_r)}^2 + \|\varphi_k\|_{L^4(\Gamma_0)}^2) \\ &\geq c \left(\left(\int_{A_\Omega(k)} (|y| - k)^6 dx \right)^{1/3} + \left(\int_{A_r(k)} (|y| - k)^4 ds \right)^{1/2} + \left(\int_{A_0(k)} (|y| - k)^4 ds \right)^{1/2} \right), \end{aligned}$$

since φ_k equals 0 on $\Omega \setminus A_\Omega(k)$, on $\Gamma_r \setminus A_r(k)$, and on $\Gamma_0 \setminus A_0(k)$, respectively. If $h > k > k_0 \geq 0$, then $A(h) \subseteq A(k)$, where A stands generally for A_Ω , A_r , and A_0 , and we have for an arbitrary $m \in \mathbb{N}$:

$$\left(\int_{A(k)} (|y| - k)^m dx \right)^{2/m} \geq \left(\int_{A(h)} (h - k)^m dx \right)^{2/m} = (h - k)^2 |A(h)|^{2/m}.$$

Defining

$$\psi(h) := |A_\Omega(h)|^{1/3} + |A_0(h)|^{1/2} + |A_r(h)|^{1/2}, \quad (3.7)$$

one obtains

$$\|\varphi_k\|_{H^1(\Omega)}^2 \geq c(h - k)^2 \psi(h). \quad (3.8)$$

Now, we investigate the right-hand side in (3.3). Hypothesis (H1), Hölder's inequality, and embedding theorems imply

$$\begin{aligned} \langle f, \varphi_k \rangle &\leq \|f_\Omega\|_{L^{6/5}(A_\Omega(k))} \|\varphi_k\|_{L^6(\Omega)} + \|f_r\|_{L^{4/3}(A_r(k))} \|\varphi_k\|_{L^4(\Gamma_r)} \\ &\quad + \|f_0\|_{L^{4/3}(A_0(k))} \|\varphi_k\|_{L^4(\Gamma_0)} \\ &\leq c (\|f_\Omega\|_{L^{6/5}(A_\Omega(k))} + \|f_r\|_{L^{4/3}(A_r(k))} + \|f_0\|_{L^{4/3}(A_0(k))}) \|\varphi_k\|_{H^1(\Omega)}. \end{aligned}$$

Applying (H2), (3.3), and Young's inequality, we obtain

$$\|\varphi_k\|_{H^1(\Omega)}^2 \leq c (\|f_\Omega\|_{L^{6/5}(A_\Omega(k))}^2 + \|f_r\|_{L^{4/3}(A_r(k))}^2 + \|f_0\|_{L^{4/3}(A_0(k))}^2). \quad (3.9)$$

Using again Hölder's inequality, the first norm on the right-hand side can be estimated by

$$\begin{aligned} \left(\int_{A_\Omega(k)} f_\Omega^{6/5} dx \right)^{5/3} &\leq \left(\|f_\Omega^{6/5}\|_{L^{5/(5-s)}(A_\Omega(k))} |A_\Omega(k)|^{s/5} \right)^{5/3} \\ &\leq \|f_\Omega\|_{L^{p_1}(\Omega)}^2 |A_\Omega(k)|^{s/3} \end{aligned} \quad (3.10)$$

with $p_1 = 6/(5 - s)$ and $1 < s < 3$ as defined above. Similarly, we derive

$$\left(\int_{A_r(k)} f_r^{4/3} dx \right)^{3/2} \leq \|f_r\|_{L^{p_2}(\Gamma_r)}^2 |A_r(k)|^{s/2} \quad (3.11)$$

with $p_2 = 4/(3 - s)$ (and analogously on A_0).

Due to the Taylor expansion, we have for three arbitrary real nonnegative numbers a, b , and c that $(a^s + b^s + c^s) \leq (a + b + c)^s$ for all $s > 1$. Choosing $a = |A_\Omega(k)|^{1/3}$, $b = |A_r(k)|^{1/2}$, and $c = |A_0(k)|^{1/2}$, combining (3.10), (3.11), and (3.9) yields

$$\|\varphi_k\|_{H^1(\Omega)}^2 \leq c \varrho_f \psi(k)^s,$$

with $\varrho_f = \|f_\Omega\|_{L^{p_1}(\Omega)}^2 + \|f_r\|_{L^{p_2}(\Gamma_r)}^2 + \|f_0\|_{L^{p_2}(\Gamma_0)}^2$, and ψ as defined in (3.7). Together with (3.8), it follows that

$$\psi(h) \leq \frac{c \varrho_f}{(h - k)^2} \psi(k)^s, \quad \text{for } h > k > k_0 \geq 0. \quad (3.12)$$

Stampacchia proved in [13] that each nonnegative and nonincreasing function $\psi = \psi(t)$ satisfying (3.12) with some $s > 1$, has a zero at some $t = d$, $d > 0$ where

$$d = k_0 + 2^{s/(s-1)} (c |\psi(k_0)|^{s-1})^{1/2} \sqrt{\varrho_f},$$

and, in our case, $|\psi(k_0)| = \psi(k_0)$ can be estimated by

$$\psi(k_0) \leq \psi(0) = |\Omega|^{1/3} + |\Gamma_0|^{1/2} + |\Gamma_r|^{1/2}$$

(see also Kinderlehrer and Stampacchia [6, Lemma B.1]). Due to the definition of ψ in (3.7), this implies $|y(x)| \leq d$ a.e. on Ω and on $\Gamma_r \cup \Gamma_0$. Thus, with the definition of ϱ_f , we obtain

$$\begin{aligned} \|y\|_{L^\infty(\Omega)} + \|y\|_{L^\infty(\Gamma_r \cup \Gamma_0)} &\leq 2d \\ &\leq 2 \left(k_0 + 2^{s/(s-1)} (c |\psi(0)|^{s-1})^{1/2} \sqrt{\varrho_f} \right) \\ &\leq c \left(k_0 + \sqrt{\|f_\Omega\|_{L^{p_1}(\Omega)}^2 + \|f_r\|_{L^{p_2}(\Gamma_r)}^2 + \|f_0\|_{L^{p_2}(\Gamma_0)}^2} \right) \\ &\leq c_0 \left(k_0 + \|f_\Omega\|_{L^{p_1}(\Omega)} + \|f_r\|_{L^{p_2}(\Gamma_r)} + \|f_0\|_{L^{p_2}(\Gamma_0)} \right), \end{aligned}$$

by the equivalence of the Euclidian and the L^1 -norm in \mathbb{R}^3 . ■

REMARK 3.8. *Due to the positivity of the trace operator (cf. Lemma 3.6), in Lemma 3.7, it would have sufficed to prove the boundedness of y on Ω . However, this would not have simplified the proof, as we still needed the direct estimates of the inhomogeneities on Γ_0 and Γ_r as carried out above.*

4. The semilinear equation. Before we apply Lemma 3.7 to the semilinear equation in (P), we will introduce the variational form of the state equation and recall a theorem of Laitinen and Tiihonen [10] that covers its solvability.

With the help of Lemma 3.3, Section 3.1, we are now able to derive the weak formulation of the state equation in (P). To fix G , we specify p in Lemma 3.3, (i), by $p = 5/4$

and obtain $G : L^{5/4}(\Gamma_r) \rightarrow L^{5/4}(\Gamma_r)$. Then, formal integration by parts over Γ_0 and Γ_r yields

$$\begin{aligned} \int_{\Omega} \kappa \nabla y \cdot \nabla v \, dx + \int_{\Gamma_r} G(\sigma |y|^3 y) v \, ds + \int_{\Gamma_0} \varepsilon \sigma |y|^3 y v \, ds \\ = \int_{\Omega_s} u v \, dx + \int_{\Gamma_0} \varepsilon \sigma y_0^4 v \, ds \quad \forall v \in V, \end{aligned} \quad (4.1)$$

with $V = \{v \in H^1(\Omega) \mid \tau_r v \in L^5(\Gamma_r), \tau_0 v \in L^5(\Gamma_0)\}$. Clearly, due to $G : L^{5/4}(\Gamma_r) \rightarrow L^{5/4}(\Gamma_r)$, we have $G(\sigma |y|^3 y) v \in L^1(\Gamma_r)$ for all $y, v \in V$. The state space V is equipped with the norm

$$\|v\|_V = \|v\|_{H^1(\Omega)} + \|v\|_{L^5(\Gamma_r)} + \|v\|_{L^5(\Gamma_0)}.$$

A function $y \in V$ is said to be a weak solution of the state equation in (P), if (4.1) is fulfilled for every $v \in V$.

THEOREM 4.1. [10, Theorem 2] *For every $u \in H^1(\Omega_s)^*$ and $y_0 \in L^5(\Gamma_0)$, the semilinear equation (4.1) admits a unique solution in V .*

The proof is mainly based on Brezis' theorem [16, Theorem 27.A] for pseudomonotone operators. Laitinen and Tiihonen showed in [10] that the semilinear differential operator defined by the left-hand side in (4.1) fulfills all assumptions of Brezis' theorem, i.e. it is pseudomonotone, bounded, and coercive on V . Thus, (4.1) admits at least one solution in V . The uniqueness then follows from a comparison principle [10, Theorem 4].

Next, we show the boundedness of solutions to (4.1). This result has been obtained by Tiihonen and Laitinen (see [10, Theorem 5]) in a slightly different setting by another method. Here, we need it for the nonlinear equation (4.1) as well as for its linearized version (see Section 6). In both cases, Lemma 3.7 can be applied.

THEOREM 4.2. *Assume that $u \in L^2(\Omega_s)$ and $y_0 \in L^{16}(\Gamma_0)$. Then, there exists a constant c_0 only depending on Ω such that*

$$\|y\|_{L^\infty(\Omega)} + \|y\|_{L^\infty(\Gamma_r \cup \Gamma_0)} \leq c_0(1 + \|u\|_{L^2(\Omega_s)} + \|y_0\|_{L^{16}(\Gamma_0)}^4) \quad (4.2)$$

is valid.

Proof: To apply Lemma 3.7, we have to verify the Hypotheses (H1) and (H2). Here, we choose the state space $V \subset H^1(\Omega)$ for the space W . Since $y_0 \in L^{16}(\Gamma_0)$ by assumption, we have $y_0^4 \in L^4(\Gamma_0)$, and thus together with the assumed regularity of u , (H1) is satisfied with $s = 2$. To verify (H2), we show

$$\int_{\Omega} \kappa \nabla y \cdot \nabla \varphi_k \, dx + \int_{\Gamma_r} G(\sigma |y|^3 y) \varphi_k \, ds + \int_{\Gamma_0} \varepsilon \sigma |y|^3 y \varphi_k \, ds \geq c \|\varphi_k\|_{H^1(\Omega)}^2 \quad (4.3)$$

for each $k \geq 1$, which we will use in the estimate of the Γ_0 -term. At first, we show the positivity of the radiation term on Γ_r . To this aim, we split $\varphi_k = \varphi_k^+ + \varphi_k^-$ with

$$\varphi_k^+(x) := \begin{cases} y(x) - k, & y(x) \geq k, \\ 0, & y(x) < k, \end{cases} \quad \text{and} \quad \varphi_k^-(x) := \begin{cases} y(x) + k, & y(x) \leq -k, \\ 0, & y(x) > -k. \end{cases}$$

Hence, one obtains

$$\int_{\Gamma_r} G(\sigma|y|^3y)\varphi_k ds = \int_{\Gamma_r} G(\sigma|y|^3y)\varphi_k^+ ds + \int_{\Gamma_r} G(\sigma|y|^3y)\varphi_k^- ds. \quad (4.4)$$

Due to the linearity of G , the first integral on the right-hand side can be expressed by

$$\int_{\Gamma_r} G(\sigma|y|^3y)\varphi_k^+ ds = \int_{\Gamma_r} G(\sigma\Phi)\varphi_k^+ ds + \int_{\Gamma_r} G(\sigma\Psi)\varphi_k^+ ds, \quad (4.5)$$

where

$$\Phi(x) := \begin{cases} y(x)^4, & y(x) \geq k, \\ k^4, & y(x) < k, \end{cases} \quad \text{and} \quad \Psi(x) := \begin{cases} 0, & y(x) \geq k, \\ |y(x)|^3y(x) - k^4, & y(x) < k. \end{cases}$$

This partition is necessary since G is nonlocal. Notice that $\Phi + \Psi = |y|^3y$ and $\Psi(x) \leq 0$ on Γ_r . For the first addend in (4.5), we have, with $y_k(x) := \max\{y(x), k\}$,

$$\int_{\Gamma_r} G(\sigma\Phi)\varphi_k^+ ds = \int_{\Gamma_r} G(\sigma y_k^4)(y_k - k) ds = \int_{\Gamma_r} G(\sigma y_k^4)y_k ds - \int_{\Gamma_r} \sigma y_k^4 G^* k ds \geq 0$$

because of Lemma 3.3, (iii), and Lemma 3.4. Due to $G = I - H$ and the positivity of H (see Lemma 3.3, (ii)), the second integral in (4.5) results in

$$\int_{\Gamma_r} G(\sigma\Psi)\varphi_k^+ ds = \sigma \int_{\Gamma_r} \Psi\varphi_k^+ ds + \sigma \int_{\Gamma_r} H(-\Psi)\varphi_k^+ ds \geq 0,$$

since $\Psi(x) \neq 0$ implies $\varphi_k^+(x) = 0$ and $-\Psi, \varphi_k^+ \geq 0$ holds on Γ_r .

Similarly, we prove the positivity of the second integral on the right-hand side of (4.4) with $y_k(x) := \min\{y(x), -k\}$, defining

$$\Phi(x) := \begin{cases} |y(x)|^3y(x), & y(x) \leq -k, \\ -k^4, & y(x) > -k, \end{cases} \quad \text{and} \quad \Psi(x) := \begin{cases} 0, & y(x) \leq -k, \\ |y(x)|^3y(x) + k^4, & y(x) > -k. \end{cases}$$

It remains to analyze the other integrals in (4.3). The first integral is estimated by

$$\int_{\Omega} \kappa \nabla y \cdot \nabla \varphi_k dx \geq \kappa_{\min} \|\nabla \varphi_k\|_{L^2(\Omega)}^2,$$

since $\nabla \varphi_k(x) = 0$ if $\nabla y(x) \neq \nabla \varphi_k(x)$. On Γ_0 , using $k \geq k_0 := 1$, we obtain

$$\int_{\Gamma_0} \varepsilon \sigma |y|^3y \varphi_k ds \geq \varepsilon_{\min} \sigma k^3 \|\varphi_k\|_{L^2(A_0(k))}^2 \geq \varepsilon_{\min} \sigma \|\varphi_k\|_{L^2(\Gamma_0)}^2,$$

as $y \varphi_k = (\text{sign } \varphi_k)(|\varphi_k| + k)\varphi_k \geq \varphi_k^2$ is valid on $A_0(k) = \{x \in \Omega \mid \varphi_k(x) \neq 0\}$.

Due to the positivity of $\int_{\Gamma_r} G(\sigma|y|^3y)\varphi_k ds$, we finally have

$$\begin{aligned} \int_{\Omega} \kappa \nabla y \cdot \nabla \varphi_k dx + \int_{\Gamma_r} G(\sigma|y|^3y)\varphi_k ds + \int_{\Gamma_0} \varepsilon \sigma |y|^3y \varphi_k ds \\ \geq c (\|\nabla \varphi_k\|_{L^2(\Omega)}^2 + \|\varphi_k\|_{L^2(\Gamma_0)}^2) \geq c \|\varphi_k\|_{H^1(\Omega)}^2. \end{aligned}$$

Therefore, we can apply Lemma 3.7, and estimate (3.6) gives with $s = 2$, $k_0 = 1$, $f_\Omega = u$, and $f_0 = y_0^4$

$$\begin{aligned} \|y\|_{L^\infty(\Omega)} + \|y\|_{L^\infty(\Gamma_r \cup \Gamma_0)} &\leq c_0 (1 + \|u\|_{L^2(\Omega_s)} + \|y_0^4\|_{L^4(\Gamma_0)}) \\ &\leq c_0 \left(1 + \|u\|_{L^2(\Omega_s)} + \|y_0\|_{L^{16}(\Gamma_0)}^4\right). \quad \blacksquare \end{aligned}$$

For the discussion of the linearized equation, see Section 6, we need another property of the semilinear solution, namely the following maximum principle:

THEOREM 4.3. *Suppose that $u(x) \geq 0$ a.e. in Ω_s and $y_0(x) \geq \vartheta > 0$ a.e. on Γ_0 . If y is the solution of (4.1), then $y(x) \geq \vartheta$ holds a.e. on Ω and a.e. on $\Gamma_r \cup \Gamma_0$.*

Proof: This time, we use the following test function in (4.1):

$$\rho_\vartheta(x) := \begin{cases} y(x) - \vartheta, & y(x) \leq \vartheta, \\ 0 & , y(x) > \vartheta. \end{cases}$$

Furthermore, we define $\Omega^- = \{x \in \Omega \mid y(x) \leq \vartheta\}$ and introduce analogous definitions for Ω_s^- , Γ_0^- and Γ_r^- . Thus, we have $\rho_\vartheta|_{\Omega \setminus \Omega^-} = 0$, and (4.1) reads

$$\begin{aligned} \int_{\Omega^-} \kappa \nabla y \cdot \nabla \rho_\vartheta \, dx + \int_{\Gamma_r} G(\sigma |y|^3 y) \rho_\vartheta \, ds \\ + \int_{\Gamma_0^-} \varepsilon \sigma (|y|^3 y - y_0^4) \rho_\vartheta \, ds = \int_{\Omega_s^-} u \rho_\vartheta \, dx. \end{aligned} \quad (4.6)$$

Next, as in the proof of Theorem 4.2, one can show the positivity of the integral over Γ_r by decomposition:

$$\int_{\Gamma_r} G(\sigma |y|^3 y) \rho_\vartheta \, ds = \int_{\Gamma_r} G(\sigma \Phi) \rho_\vartheta \, ds + \int_{\Gamma_r} G(\sigma \Psi) \rho_\vartheta \, ds,$$

with

$$\Phi(x) = \begin{cases} |y(x)|^3 y(x), & y(x) \leq \vartheta, \\ \vartheta^4 & , y(x) > \vartheta, \end{cases} \quad \text{and} \quad \Psi(x) = \begin{cases} 0 & , y(x) \leq \vartheta, \\ |y(x)|^3 y(x) - \vartheta^4 & , y(x) > \vartheta. \end{cases}$$

Therefore, (4.6) results in

$$\int_{\Gamma_0^-} \varepsilon \sigma (y_0^4 - |y|^3 y) \rho_\vartheta \, ds \geq \int_{\Omega^-} \kappa \nabla y \cdot \nabla \rho_\vartheta \, dx - \int_{\Omega_s^-} u \rho_\vartheta \, dx \geq 0, \quad (4.7)$$

since $\nabla \rho_\vartheta = \nabla y$ on Ω^- , $\rho_\vartheta \leq 0$ by definition, and $u \geq 0$ by assumption. On Γ_0^- , we also have $y - \vartheta \leq 0$ implying $y_0^4 - |y|^3 y \geq 0$. Thus, we obtain

$$0 \leq \int_{\Gamma_0^-} \varepsilon \sigma (y_0^4 - |y|^3 y) \rho_\vartheta \, ds = \int_{\Gamma_0^-} \varepsilon \sigma (y_0^4 - |y|^3 y)(y - \vartheta) \, ds \leq 0,$$

and, consequently, $|\Gamma_0^-| = 0$ or $y = y_0$ or $y = \vartheta$ a.e. on Γ_0 , which, in each case, yields the assertion on Γ_0 . Therefore, we have $\rho_\vartheta \in H_0^1(\Omega)$.

Now, from (4.7), it follows that

$$\kappa_{\min} \|\nabla \rho_{\vartheta}\|_{L^2(\Omega)} \leq \int_{\Gamma_0^-} \varepsilon \sigma (y_0^4 - |y|^3 y) \rho_{\vartheta} ds + \int_{\Omega_s^-} u \rho_{\vartheta} dx \leq 0,$$

since $\nabla \rho_{\vartheta} = 0$ in $\Omega \setminus \Omega^-$. Hence $\|\nabla \rho_{\vartheta}\|_{L^2(\Omega)} = \|\rho_{\vartheta}\|_{H_0^1(\Omega)} = 0$ (notice that we have already shown $\rho_{\vartheta} = 0$ a.e. on Γ_0). Thus $\rho_{\vartheta} = 0$ a.e. in Ω . Thus, we have shown $y \geq \vartheta$ a.e. on both Ω and Γ_0 , and Lemma 3.6 then ensures $y \geq \vartheta$ a.e. on Γ_r . ■

5. Existence of an optimal solution. With the results of Section 4 at hand, the proof of existence of an optimal solution for the optimal control problem (P) is rather standard. We start with the following lemma:

LEMMA 5.1. *Let $u \in L^{6/5}(\Omega_s)$, $y_0 \in L^{16/3}(\Gamma_0)$ be given and assume that the hypotheses of Theorem 4.3 are fulfilled. Then a constant c_1 exists only depending on Ω with*

$$\|y\|_{H^1(\Omega)} \leq c_1 \left(\|u\|_{L^{6/5}(\Omega_s)} + \|y_0\|_{L^{16/3}(\Gamma_0)}^4 \right).$$

Proof: Using the solution y as a test function in (4.1) yields

$$\int_{\Omega} \kappa |\nabla y|^2 dx + \int_{\Gamma_r} G(\sigma |y|^3 y) y ds + \int_{\Gamma_0} \varepsilon \sigma |y|^3 y^2 ds = \int_{\Omega_s} u y dx + \int_{\Gamma_0} \varepsilon \sigma y_0^4 y ds.$$

Owing to Lemma 3.3, (iii), and the maximum principle in Theorem 4.3, we have

$$\begin{aligned} & \int_{\Omega} \kappa |\nabla y|^2 dx + \int_{\Gamma_r} G(\sigma |y|^3 y) y ds + \int_{\Gamma_0} \varepsilon \sigma |y|^3 y^2 ds \\ & \geq \kappa_{\min} \|\nabla y\|_{L^2(\Omega)} + \varepsilon_{\min} \sigma \vartheta^3 \|y\|_{L^2(\Gamma_0)} \geq c \|y\|_{H^1(\Omega)}^2. \end{aligned}$$

Therefore, by trace and embedding theorems,

$$\begin{aligned} \|y\|_{H^1(\Omega)}^2 & \leq c \left(\int_{\Omega_s} u y dx + \int_{\Gamma_0} \varepsilon \sigma y_0^4 y ds \right) \\ & \leq c \left(\|u\|_{L^{6/5}(\Omega_s)} \|y\|_{L^6(\Omega_s)} + \|y_0\|_{L^{4/3}(\Gamma_0)}^4 \|y\|_{L^4(\Gamma_0)} \right) \\ & \leq c_1 \left(\|u\|_{L^{6/5}(\Omega_s)} + \|y_0\|_{L^{16/3}(\Gamma_0)}^4 \right) \|y\|_{H^1(\Omega)}, \end{aligned}$$

which establishes the case. ■

THEOREM 5.2. *Assume that $u_a \geq 0$, $y_0 \in L^{16}(\Gamma_0)$, and $y_0 \geq \vartheta > 0$. Then there exists a solution $(\bar{u}, \bar{y}) \in L^\infty(\Omega_s) \times V^\infty$ to (P).*

Proof: As mentioned above, the proof follows standard arguments. We start with a sequence $\{(u_n, y_n)\}_{n=1}^\infty$ converging to the infimum $\bar{J} \geq 0$ of the objective functional in (P), i.e. $J(u_n, y_n) \rightarrow \bar{J}$. We will now show the convergence of a subsequence of $\{(u_n, y_n)\}_{n=1}^\infty$ to an optimal solution (\bar{u}, \bar{y}) .

The box constraints ensure that u is bounded in $L^2(\Omega_s)$. Thus, we can select a weakly converging subsequence, w.l.o.g. again denoted by u_n , $u_n \rightharpoonup \bar{u}$. Since U_{ad} is a closed

and convex subset of $L^2(\Omega_s)$, we have $\bar{u} \in U_{\text{ad}}$.

In addition to the boundedness, the u_n are also nonnegative because of $u_a \geq 0$. Together with the assumptions on y_0 , this yields the boundedness of $\|y_n\|_{H^1(\Omega)}$ thanks to Lemma 5.1. Hence, we can select a weakly converging subsequence and w.l.o.g. y_n itself, i.e. $y_n \rightharpoonup \bar{y}$, $n \rightarrow \infty$, in $H^1(\Omega)$. The trace theorem and the compact embedding of $H^{1/2}(\Gamma_r \cup \Gamma_0)$ in $L^2(\Gamma_r \cup \Gamma_0)$ then give

$$\tau y_n \rightarrow \tau \bar{y}, \quad n \rightarrow \infty \quad \text{in } L^2(\Gamma_r \cup \Gamma_0).$$

Now, the convergence of the nonlinearities can be derived on Γ_r and Γ_0 . Since u_n , $n \in \mathbb{N}$, is uniformly bounded in $L^2(\Omega_s)$, and $y_0 \in L^{16}(\Gamma_0)$ by assumption, Theorem 4.2 ensures that a constant d exists with $|y(x)| \leq d$ a.e. in Ω and a.e. in $\Gamma_r \cup \Gamma_0$. One can easily verify that the Nemytskii operator $\Phi(y) := |y|^3 y$ satisfies

$$\|\Phi(y_n) - \Phi(y_m)\|_{L^2(\Gamma_r \cup \Gamma_0)} \leq L(d) \|y_n - y_m\|_{L^2(\Gamma_r \cup \Gamma_0)} \quad (5.1)$$

for all $y_n, y_m \in \{y \in L^\infty(\Gamma_0 \cup \Gamma_r) \mid |y(x)| \leq d \text{ a.e. on } \Gamma_0 \cup \Gamma_r\}$. Since this set is closed in $L^2(\Gamma_r \cup \Gamma_0)$, also $|\bar{y}(x)| \leq d$ holds true, and the convergence in $L^2(\Gamma_r \cup \Gamma_0)$ together with (5.1) yields

$$|\tau y_n|^3 \tau y_n \rightarrow |\tau \bar{y}|^3 \tau \bar{y} \quad \text{in } L^2(\Gamma_r \cup \Gamma_0). \quad (5.2)$$

Consider now the variational equation (4.1) when passing to the limit. For (u_n, y_n) , it reads

$$\begin{aligned} \int_{\Omega} \kappa \nabla y_n \cdot \nabla v \, dx + \int_{\Gamma_r} G(\sigma |y_n|^3 y_n) v \, ds + \int_{\Gamma_0} \varepsilon \sigma |y_n|^3 y_n v \, ds = \\ \int_{\Omega_s} u_n v \, dx + \int_{\Gamma_0} \varepsilon \sigma y_0^4 v \, ds. \end{aligned}$$

Due to $y_n \rightharpoonup \bar{y}$ in $H^1(\Omega)$, the first integral on the left-hand side converges to $\int_{\Omega} \kappa \nabla \bar{y} \cdot \nabla v \, dx$. The boundary integrals on the left-hand side converge because of (5.2) and the continuity of G . Finally, the inhomogeneity converges owing to $u_n \rightharpoonup \bar{u}$ in $L^2(\Omega_s)$. Therefore, the limit (\bar{u}, \bar{y}) satisfies the weak formulation (4.1).

The optimality of (\bar{y}, \bar{u}) follows in a standard way by the lower semicontinuity of J . ■

6. The linearized equation. In this section, we investigate the linearization of the state equation (4.1) at a fixed reference pair $(\bar{y}, \bar{u}) \in V^\infty \times L^2(\Omega_s)$ ¹. The linearized equation arises from the differentiation of the solution operator associated with the semilinear state equation $S : L^2(\Omega_s) \rightarrow V^\infty$ mapping u to y . This derivative of S at (\bar{y}, \bar{u}) appears in the variational inequality (see Section 7). More precisely, we consider the linearized equation with a more general inhomogeneity, i.e. in the form

$$\begin{aligned} -\operatorname{div}(\kappa \nabla y) &= f_\Omega && \text{in } \Omega \\ \kappa_s \left(\frac{\partial y}{\partial n_r} \right)_s - \kappa_g \left(\frac{\partial y}{\partial n_r} \right)_g + 4G(\sigma |\bar{y}|^3 y) &= f_r && \text{on } \Gamma_r \\ \kappa_s \frac{\partial y}{\partial n_0} + 4\varepsilon \sigma |\bar{y}|^3 y &= f_0 && \text{on } \Gamma_0 \end{aligned} \quad (6.1)$$

¹Here and in the following, we will denote a fixed solution of the semilinear equation as well as an optimal solution by (\bar{u}, \bar{y}) .

with $\bar{y} = S\bar{u} \in V^\infty$ and arbitrary functions (f_Ω, f_r, f_0) in $L^2(\Omega) \times L^2(\Gamma_r) \times L^2(\Gamma_0)$. In the next section, we will show that S is indeed Fréchet differentiable and that its derivative $y = S'(\bar{u})u$ corresponds to the solution of (6.1) with $f_\Omega = u$, $f_r = 0$, and $f_0 = 0$. However, we first focus on (6.1), and, in the present section, prove the existence of a unique solution in V^∞ . The existence theory is based on the theory of Fredholm operators and has to account for eigenvalues. This is due to the fact that the Lax-Milgram lemma cannot directly be applied because of the lack of coercivity, caused by the radiation operator G in the linearized case. The boundedness of the solution is again shown by Lemma 3.7.

The variational equation of (6.1) reads

$$\begin{aligned} \int_{\Omega} \kappa \nabla y \cdot \nabla v \, dx + \int_{\Gamma_0} 4\varepsilon \sigma |\bar{y}|^3 y v \, ds \\ = \int_{\Omega} f_\Omega v \, dx + \int_{\Gamma_r} (f_r - 4G(\sigma |\bar{y}|^3 y)) v \, ds + \int_{\Gamma_0} f_0 v \, ds \quad \forall v \in H^1(\Omega). \end{aligned} \quad (6.2)$$

In view of $\bar{y} \in V^\infty$ and $\bar{y} \geq \vartheta > 0$ (Theorem 4.3), the bilinear form defined by the left-hand side of (6.2) is bounded and coercive in $H^1(\Omega)$. Therefore, the Lax-Milgram lemma yields continuous linear operators $B_\Omega : L^2(\Omega) \rightarrow H^1(\Omega)$, $B_r : L^2(\Gamma_r) \rightarrow H^1(\Omega)$, and $B_0 : L^2(\Gamma_0) \rightarrow H^1(\Omega)$ such that, with $\tilde{y} := \tau_r y$:

$$y = B_\Omega f_\Omega + B_r (f_r - 4G(\sigma |\tau_r \bar{y}|^3 \tilde{y})) + B_0 f_0. \quad (6.3)$$

We are now in a position to formulate the existence theorem for (6.1):

THEOREM 6.1. *Assume $\bar{y} \in V^\infty$, $\bar{y} \geq \vartheta > 0$, and that $\lambda = 1$ is not an eigenvalue of $B(\bar{y})(\cdot) := -\tau_r B_r(4G(\sigma |\tau_r \bar{y}|^3 \cdot))$ with $B(\bar{y}) : L^2(\Gamma_r) \rightarrow L^2(\Gamma_r)$. Then, to every $(f_\Omega, f_r, f_0) \in L^2(\Omega) \times L^2(\Gamma_r) \times L^2(\Gamma_0)$, there exists a unique solution y of (6.1) in $H^1(\Omega)$.*

Proof: In the following, we will suppress the dependency of B on \bar{y} , since \bar{y} is fixed. Thus, we simply write B instead of $B(\bar{y})$. Applying the trace operator τ_r to both sides, (6.3) it results in

$$(I - B)\tilde{y} = \tilde{y} + \tau_r B_r(4G(\sigma |\tau_r \bar{y}|^3 \tilde{y})) = \tau_r (B_\Omega f_\Omega + B_r f_r + B_0 f_0). \quad (6.4)$$

Since $B_r : L^2(\Gamma_r) \rightarrow H^1(\Omega)$, and $\bar{y} \in V^\infty$ by assumption, and, thus, $\tau_r \bar{y} \in L^\infty(\Gamma_r)$, it follows that B maps all $\tilde{y} \in L^2(\Gamma_r)$ to $H^{1/2}(\Gamma_r)$. Due to the compact embedding, B is a compact operator from $L^2(\Gamma_r)$ to $L^2(\Gamma_r)$. Therefore, $\lambda = 1$ is either one of the countably many eigenvalues of B , or $(I - B)$ is continuously invertible. Thus, we obtain a unique solution $\tilde{y} \in L^2(\Gamma_r)$ of (6.4) prescribed that $\lambda = 1$ is not an eigenvalue of B .

Furthermore, for every $\tilde{y} \in L^2(\Gamma_r)$, we have $G(\sigma |\tau_r \bar{y}|^3 \tilde{y}) \in L^2(\Gamma_r)$ by means of $\bar{y} \in V^\infty$, and, hence, (6.3) admits a unique solution in $H^1(\Omega)$. ■

THEOREM 6.2. *Suppose that the assumptions of Theorem 6.1 hold true. Then, for all $f_\Omega \in L^2(\Omega)$, $f_r \in L^4(\Gamma_r)$, and $f_0 \in L^4(\Gamma_r)$, there exists a constant c_2 only depending on Ω such that*

$$\|y\|_{L^\infty(\Omega)} + \|y\|_{L^\infty(\Gamma_r \cup \Gamma_0)} \leq c_2 (\|f_\Omega\|_{L^2(\Omega)} + \|f_r\|_{L^4(\Gamma_r)} + \|f_0\|_{L^4(\Gamma_0)}) \quad (6.5)$$

holds true.

Proof: Again, we use Lemma 3.7 to prove the boundedness, this time with $W = H^1(\Omega)$. We apply it to (6.2) for F defined by

$$\langle F(y), v \rangle = \int_{\Omega} \kappa \nabla y \cdot \nabla v \, dx + \int_{\Gamma_0} 4 \varepsilon \sigma |\bar{y}|^3 y v \, ds.$$

Hypothesis (H2) clearly holds with $k_0 = 0$, owing to the coercivity of the bilinear form.

Now, Hypothesis (H1), i.e. the regularity of the right-hand side is the critical point, since the inhomogeneity on Γ_r in (6.2) depends on the solution y . As before, we choose $s = 2$ in (H1), and, thus, the required regularities coincide with the assumptions on f_{Ω} , f_r , and f_0 .

The part of the inhomogeneity depending on y and \bar{y} is given by $-4G(\sigma|\bar{y}|^3y)$. It belongs to $L^4(\Gamma_r)$, since $y \in H^1(\Omega)$, and, therefore, $\tau_r y \in L^4(\Gamma_r)$ in addition to $\bar{y} \in V^{\infty}$. Consequently, also (H1) is satisfied, and Lemma 3.7 can be applied.

It remains to verify that a bound exists that is independent of y . With $k_0 = 0$, estimate (3.6) on page 6 gives

$$\begin{aligned} \|y\|_{L^{\infty}(\Omega)} + \|y\|_{L^{\infty}(\Gamma_r \cup \Gamma_0)} \\ \leq c_0 (\|f_{\Omega}\|_{L^2(\Omega)} + \|f_r\|_{L^4(\Gamma_r)} + \|4G(\sigma|\bar{y}|^3y)\|_{L^4(\Gamma_r)} + \|f_0\|_{L^4(\Gamma_0)}). \end{aligned} \quad (6.6)$$

We estimate the term with y by

$$\|G(\sigma|\bar{y}|^3y)\|_{L^4(\Gamma_r)} \leq c \|G\|_{\mathcal{L}(L^4(\Gamma_r))} \|\bar{y}\|_{L^{\infty}(\Gamma_r)}^3 \|y\|_{H^1(\Omega)}. \quad (6.7)$$

With (6.3) and the continuity of B_{Ω} , B_r , and B_0 , we obtain because of the boundedness of \bar{y} :

$$\begin{aligned} \|y\|_{H^1(\Omega)} &\leq \|B_{\Omega} f_{\Omega} + B_r f_r + B_0 f_0\|_{H^1(\Omega)} \\ &\quad + c \|B_r\|_{\mathcal{L}(L^2(\Gamma_r), H^1(\Omega))} \|G\|_{\mathcal{L}(L^2(\Gamma_r))} \|\bar{y}\|_{L^{\infty}(\Gamma_r)}^3 \|\tilde{y}\|_{L^2(\Gamma_r)} \\ &\leq c (\|f_{\Omega}\|_{L^2(\Omega)} + \|f_r\|_{L^4(\Gamma_r)} + \|f_0\|_{L^4(\Gamma_0)} + \|\tilde{y}\|_{L^2(\Gamma_r)}). \end{aligned} \quad (6.8)$$

Due to (6.4), $\|\tilde{y}\|_{L^2(\Gamma_r)}$ is bounded by

$$\begin{aligned} \|\tilde{y}\|_{L^2(\Gamma_r)} &\leq \|(I - B)^{-1}\|_{\mathcal{L}(L^2(\Gamma_r))} \cdot \|B_{\Omega} f_{\Omega} + B_r f_r + B_0 f_0\|_{L^2(\Gamma_r)} \\ &\leq c (\|f_{\Omega}\|_{L^2(\Omega)} + \|f_r\|_{L^4(\Gamma_r)} + \|f_0\|_{L^4(\Gamma_0)}), \end{aligned} \quad (6.9)$$

where Fredholm theory grants $\|(I - B)^{-1}\|_{\mathcal{L}(L^2(\Gamma_r))} < \infty$. Combing (6.7) – (6.9) yields

$$\|G(\sigma|\bar{y}|^3y)\|_{L^4(\Gamma_r)} \leq \tilde{c} (\|f_{\Omega}\|_{L^2(\Omega)} + \|f_r\|_{L^4(\Gamma_r)} + \|f_0\|_{L^4(\Gamma_0)}) \quad (6.10)$$

with a constant \tilde{c} only depending on Ω . Inserting (6.10) in (6.6) finally gives

$$\begin{aligned} \|y\|_{L^{\infty}(\Omega)} + \|y\|_{L^{\infty}(\Gamma_r \cup \Gamma_0)} &\leq c_0 (1 + \tilde{c}) (\|f_{\Omega}\|_{L^2(\Omega)} + \|f_r\|_{L^4(\Gamma_r)} + \|f_0\|_{L^4(\Gamma_0)}) \\ &\leq c_2 (\|f_{\Omega}\|_{L^2(\Omega)} + \|f_r\|_{L^4(\Gamma_r)} + \|f_0\|_{L^4(\Gamma_0)}). \end{aligned} \quad \blacksquare$$

7. First order necessary optimality conditions. With the results of Sections 4 and 6, we are now able to show the Fréchet differentiability of the semilinear PDE solution operator $S : u \mapsto y$ from $L^2(\Omega_s)$ to V^∞ , see Sec. 7.1. Defining $J(y, u) = J(Su, u) =: j(u)$, a standard argument then yields the variational inequality for the optimal pair (\bar{u}, \bar{y}) :

$$j'(\bar{u})(u - \bar{u}) = (\nabla \bar{y} - z, \nabla y)_{L^2(\Omega_g)} + \nu(\bar{u}, (u - \bar{u}))_{L^2(\Omega_s)} \geq 0 \quad \forall u \in U_{\text{ad}}, \quad (7.1)$$

with $\bar{y} = S\bar{u}$ and $y = S'(\bar{u})(u - \bar{u})$. The latter relation means that y satisfies the PDE

$$\begin{aligned} -\operatorname{div}(\kappa_s \nabla y) &= u - \bar{u} && \text{in } \Omega_s, \\ -\operatorname{div}(\kappa_g \nabla y) &= 0 && \text{in } \Omega_g, \\ \kappa_s \left(\frac{\partial y}{\partial n_r} \right)_s - \kappa_g \left(\frac{\partial y}{\partial n_r} \right)_g + 4G(\sigma |\bar{y}|^3 y) &= 0 && \text{on } \Gamma_r, \\ \kappa_s \frac{\partial y}{\partial n_0} + 4\varepsilon \sigma |\bar{y}|^3 y &= 0 && \text{on } \Gamma_0. \end{aligned} \quad (7.2)$$

Note that (7.2) constitutes a special case of (6.1).

In Section 7.2, we transform the variational inequality (7.1) into the standard projection formula depending on the adjoint state p .

7.1. Differentiability of the control-to-state operator. We show the differentiability of S by the implicit function theorem. To that end, let us introduce an auxiliary operator T , such that S is implicitly defined by $T(u, S(u)) = 0$. Preparing the definition of T , we consider the following equation that is equivalent to the weak formulation of the semilinear PDE (4.1):

$$\begin{aligned} \int_{\Omega} \kappa \nabla y \cdot \nabla v \, dx + \int_{\Gamma_0} \lambda y v \, ds \\ = - \int_{\Gamma_r} G(\sigma |y|^3 y) v \, ds + \int_{\Gamma_0} (\lambda y + \varepsilon \sigma y_0^4 - \varepsilon \sigma |y|^3 y) v \, ds + \int_{\Omega_s} u v \, dx, \end{aligned} \quad (7.3)$$

with a fixed $\lambda > 0$. Due to the positivity of λ , the left-hand side in (7.3) represents a bounded, coercive bilinear form in $H^1(\Omega)$. Thus, for every right-hand side in $H^1(\Omega)^*$, we have a unique solution in $H^1(\Omega)$. Furthermore, similar to the proof of Theorem 6.2, it follows that this solution is bounded if the right-hand side is sufficiently regular, i.e. in $L^2(\Omega) \times L^4(\Gamma_r) \times L^4(\Gamma_0)$. Thus, continuous operators $\tilde{B}_{\Omega_s} : L^2(\Omega_s) \rightarrow V^\infty$, $\tilde{B}_0 : L^4(\Gamma_0) \rightarrow V^\infty$, and $\tilde{B}_r : L^4(\Gamma_r) \rightarrow V^\infty$ exist with

$$y = \tilde{B}_{\Omega_s} u - \tilde{B}_r (G(\sigma |y|^3 y)) + \tilde{B}_0 (\lambda y + \varepsilon \sigma y_0^4 - \varepsilon \sigma |y|^3 y),$$

and our auxiliary operator is given by

$$T(u, y) := y - \tilde{B}_{\Omega_s} u + \tilde{B}_r (G(\sigma |y|^3 y)) - \tilde{B}_0 (\lambda y + \varepsilon \sigma y_0^4 - \varepsilon \sigma |y|^3 y), \quad (7.4)$$

with $T : L^2(\Omega_s) \times V^\infty \rightarrow V^\infty$.

THEOREM 7.1. *Assume that $u_a \geq 0$, $y_0 \in L^{16}(\Gamma_0)$, $y_0 \geq \vartheta > 0$ and $\lambda = 1$ is not an eigenvalue of B , where $B = B(\bar{y})$ is as defined in Theorem 6.1. Then, $S : L^2(\Omega_s) \rightarrow$*

V^∞ is Fréchet differentiable at (\bar{u}, \bar{y}) , and $y := S'(\bar{u})(u - \bar{u})$ is given by the solution of the linearized equation (7.2).

Proof: According to the definition of T in (7.4) and because of Theorems 4.1 and 4.2, $y = S(u)$ if, and only if, $T(u, y) = T(u, S u) = 0$, since this equation corresponds to the semilinear equation (4.1). To prove the differentiability of S , it thus suffices to verify the hypotheses of the implicit function theorem for T .

The Nemytskii operator $\Phi(y) = |y|^3 y$ is continuously Fréchet differentiable from $L^\infty(\Gamma_r \cup \Gamma_0)$ to $L^\infty(\Gamma_r \cup \Gamma_0)$, see [9]. The other operators in the definition of T are all continuous and linear operators, and, thus, trivially continuously Fréchet differentiable on their particular spaces, i.e. G from $L^\infty(\Gamma_r)$ to $L^\infty(\Gamma_r)$, \tilde{B}_{Ω_s} from $L^2(\Omega_s)$ to V^∞ , \tilde{B}_r from $L^\infty(\Gamma_r)$ to V^∞ , and \tilde{B}_0 from $L^\infty(\Gamma_r)$ to V^∞ . By the chain rule, T is continuously Fréchet differentiable from $L^2(\Omega_s) \times V^\infty$ to V^∞ , and, in particular, continuous.

It remains to show the invertibility of $\frac{\partial T}{\partial y}(\bar{u}, \bar{y})$. For a given $f \in V^\infty$, we have to prove the existence of a unique $y \in V^\infty$ satisfying $\frac{\partial T}{\partial y}(\bar{u}, \bar{y})y = f$, i.e., in view of (7.4),

$$y + 4\tilde{B}_r(G(\sigma|\bar{y}|^3 y)) = f + \tilde{B}_0(\lambda y - 4\varepsilon\sigma|\bar{y}|^3 y).$$

With the substitution $y = f - w \in V^\infty$, this is equivalent to the following weak formulation

$$\begin{aligned} \int_{\Omega} \kappa \nabla w \cdot \nabla v \, dx + \int_{\Gamma_r} 4G(\sigma|\bar{y}|^3 w) v \, ds + \int_{\Gamma_0} 4\varepsilon\sigma|\bar{y}|^3 w v \, ds \\ = \int_{\Gamma_r} 4G(\sigma|\bar{y}|^3 f) v \, ds - \int_{\Gamma_0} (\lambda - 4\varepsilon\sigma|\bar{y}|^3) f v \, ds \quad \forall v \in H^1(\Omega), \end{aligned}$$

whose bilinear form coincides with the one of (6.2). Here, the inhomogeneity is given by $f_\Omega = 0$, $f_0 := (\varepsilon\sigma|\bar{y}|^3 - \lambda)f \in L^\infty(\Gamma_0)$, and $f_r := 4G(\sigma|\bar{y}|^3 f) \in L^\infty(\Gamma_r)$. Thus, it fulfills the hypotheses of Theorems 6.1 and 6.2. We therefore have $w \in V^\infty$, and, hence, to every $f \in V^\infty$, there exists a unique solution $y \in V^\infty$, that yields the desired bijectivity of $\frac{\partial T}{\partial y}(\bar{u}, \bar{y})$.

Now, since all hypotheses are satisfied, we can apply the implicit function theorem to (7.4) and obtain, as derivative of S ,

$$y := S'(\bar{u})(u - \bar{u}) = - \left(\frac{\partial T}{\partial y}(\bar{u}, \bar{y}) \right)^{-1} \frac{\partial T}{\partial u}(\bar{u}, \bar{y})(u - \bar{u}). \quad (7.5)$$

Finally, a straightforward computation shows that y satisfies (7.5) if, and only if, y is the solution of the linearized equation (7.2). \blacksquare

7.2. The adjoint equation. A standard technique formally gives the following adjoint equation associated with (P)

$$\begin{aligned} \operatorname{div}(\kappa_g \nabla p) &= \Delta \bar{y} - \operatorname{div} z && \text{in } \Omega_g \\ \operatorname{div}(\kappa_s \nabla p) &= 0 && \text{in } \Omega_s \\ \kappa_s \left(\frac{\partial p}{\partial n_r} \right)_s - \kappa_g \left(\frac{\partial p}{\partial n_r} \right)_g + 4\sigma|\bar{y}|^3 G^* p &= \frac{\partial y}{\partial n_r} - z \cdot n_r && \text{on } \Gamma_r \\ \kappa_s \frac{\partial p}{\partial n_0} + 4\varepsilon\sigma|\bar{y}|^3 p &= 0 && \text{on } \Gamma_0. \end{aligned} \quad (7.6)$$

Formal integration by parts, also on the right-hand side, yields the corresponding weak formulation of (7.6):

$$\begin{aligned} \int_{\Omega} \kappa \nabla p \cdot \nabla v \, dx + 4 \int_{\Gamma_r} \sigma |\bar{y}|^3 G^*(p) v \, ds + 4 \int_{\Gamma_0} \varepsilon \sigma |\bar{y}|^3 p v \, ds \\ = \int_{\Omega_g} (\nabla \bar{y} - z) \cdot \nabla v \, dx =: \langle w, v \rangle \quad \forall v \in H^1(\Omega) \end{aligned} \quad (7.7)$$

with $w \in H^1(\Omega)^*$, since $\bar{y} \in V^\infty$ and $z \in L^2(\Omega_g)$ by assumption (A3).

To show the existence of a unique solution to (7.7), we use a similar technique as for the linearized equation (6.1) based on the Fredholm alternative (see Section 6).

To that end, we transform (7.7) into

$$\int_{\Omega} \kappa \nabla p \cdot \nabla v \, dx + 4 \int_{\Gamma_0} \varepsilon \sigma |\bar{y}|^3 p v \, ds = \langle w, v \rangle - 4 \int_{\Gamma_r} \sigma |\bar{y}|^3 G^*(p) v \, ds.$$

Due to the positivity of \bar{y} , the bilinear form defined by the left-hand side is bounded and coercive in $H^1(\Omega)$. Thus, we again obtain linear continuous operators $B_\Omega : H^1(\Omega)^* \rightarrow H^1(\Omega)$ and $B_r : L^2(\Gamma_r) \rightarrow H^1(\Omega)$ such that

$$p = B_\Omega w + B_r(-4\sigma|\bar{y}|^3 G^*(\tau_r p))$$

(similar to (6.3), p. 13). Now we can argue as in the proof of Theorem 6.1 and, thus, obtain the following result:

THEOREM 7.2. *Assume $\bar{y} \in V^\infty$, $\bar{y} \geq \vartheta > 0$, and that $\lambda = 1$ is not an eigenvalue of $B(\bar{y})(\cdot) := -\tau_r B_r(4\sigma|\bar{y}|^3 G^*(\cdot))$ with $B(\bar{y}) : L^2(\Gamma_r) \rightarrow L^2(\Gamma_r)$. Then, to every $w \in H^1(\Omega)^*$, there exists a unique solution of (7.7) in $H^1(\Omega)$.*

Now, if we choose $v = p$ as test function in the weak formulation of the linearized equation (7.2), we obtain

$$\int_{\Omega} \kappa \nabla y \cdot \nabla p \, dx + 4 \int_{\Gamma_r} G(\sigma |\bar{y}|^3 y) p \, ds + 4 \int_{\Gamma_0} \varepsilon \sigma |\bar{y}|^3 y p \, ds = \int_{\Omega_s} (u - \bar{u}) p \, dx.$$

On the other hand, we insert $v = y$ in the weak formulation of the adjoint equation:

$$\int_{\Omega} \kappa \nabla p \cdot \nabla y \, dx + 4 \int_{\Gamma_r} \sigma |\bar{y}|^3 y G^*(p) \, ds + 4 \int_{\Gamma_0} \varepsilon \sigma |\bar{y}|^3 p y \, ds = \int_{\Omega_g} (\nabla \bar{y} - z) \cdot \nabla y \, dx.$$

Subtracting one equation from the other yields $(\nabla \bar{y} - z, \nabla y)_{L^2(\Omega_g)} = (u - \bar{u}, p)_{L^2(\Omega_s)}$ for the first expression in the variational inequality (7.1). Thus, (7.1) can be transformed into

$$j'(\bar{u})(u - \bar{u}) = \int_{\Omega_s} (u - \bar{u})(p + \nu \bar{u}) \, dx \geq 0 \quad \forall u \in U_{\text{ad}},$$

and, finally, a standard pointwise discussion leads to the projection formula

$$\bar{u}(x) = \mathcal{P}_{[u_a, u_b]} \left\{ -\frac{1}{\nu} p(x) \right\}, \quad (7.8)$$

where $\mathcal{P}_{[u_a, u_b]}$ denotes the pointwise projection operator on $[u_a, u_b]$.

8. Numerical tests. In this section, we report on some two-dimensional numerical tests. For the computational domain, we chose the square presented in Figure 1.1, p. 1, which is naturally academic. In contrast to this, the material parameters were chosen to approximate the realistic distributions given in [11]. Two different temperature levels were investigated in our calculations. At the lower level, the temperature in the gas phase amounts to about 450 K, whereas, at the higher level, it constitutes approximately 2000 K and, thus, is sufficiently high for the PVT method mentioned in Section 1. In the low-temperature example, the thermal conductivity² in the gas phase is fixed at $\kappa_g \equiv 0.03$ and, having in mind a graphite crucible, at $\kappa_s \equiv 35.0$ in the solid. At the higher temperatures, we obtain $\kappa_g \equiv 0.08$ and $\kappa_s \equiv 24.0$. The emissivity is set to $\varepsilon \equiv 0.65$ at the lower temperature level and $\varepsilon \equiv 0.8$ in the high temperature case. In all cases, the Boltzmann radiation constant³ is given by $\sigma = 5.6696 \cdot 10^{-8}$ and the external temperature by $y_0 = 293.0$ K.

As this paper is concerned with first order sensitivity analysis, we implemented a gradient type method to be consistent with the theory. More precisely, we used a projected gradient method with a line search according to the Armijo rule. Although the projected gradient method needs a quite large number of iterations, each step is comparatively cheap and fast. The only time-consuming part of each iteration is to solve the semilinear equation which was done by the Newton method. The linearized PDE and the adjoint equation were approximated by linear finite elements. The integral operators G and K arising from the nonlocal radiation condition on Γ_r were discretized by a summarized midpoint rule.

We present three numerical examples. In the first example, at the lower temperature level, the optimal temperature profile nearly reaches the desired temperature gradient. The other two examples refer to the higher temperature level. In these cases, the desired temperature gradient is hardly been achieved. This applies especially to the last example, where the optimal control is almost bang-bang, since the desired temperature gradient is quite large compared to the bounds u_a and u_b .

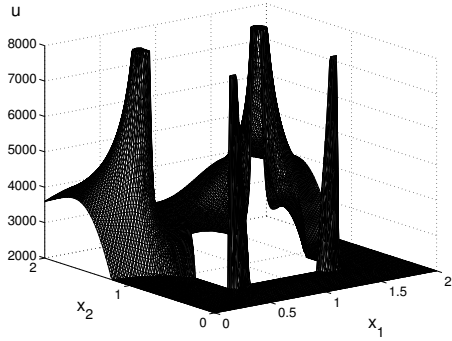
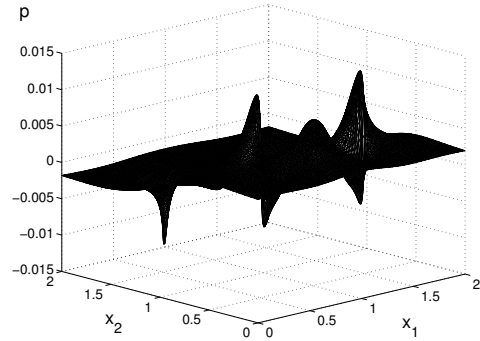
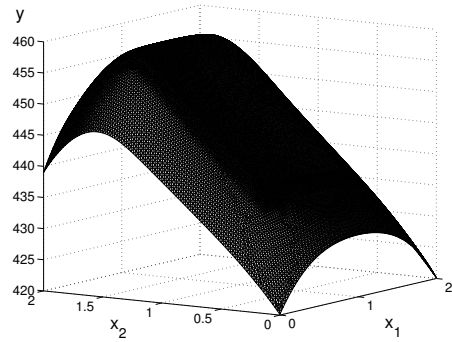
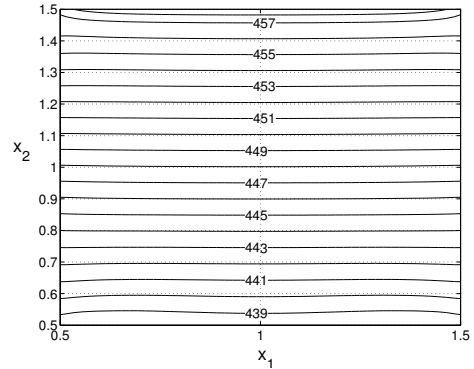
In the first example, the desired temperature gradient⁴ was given by $z = (0, 20)^T$, and we took $u_a = 2000$, and $u_b = 8000$ for the control constraints⁵. To compensate for the comparatively large values of the control, we choose a small Tikhonov regularization parameter $\nu = 5 \cdot 10^{-7}$. Because of the bounds for the heat sources, the average temperature in the gas phase is significantly lower than in the other examples. The pictures 8.1–8.4 show the optimal control, state, and adjoint state, calculated by the projected gradient method. The optimal control shown in Fig. 8.1 is only defined in the solid parts Ω_s , and, therefore, its graph shows a hole in the inner square, where the gas phase is located.

²in W/(mK)

³in W/(m²K⁴)

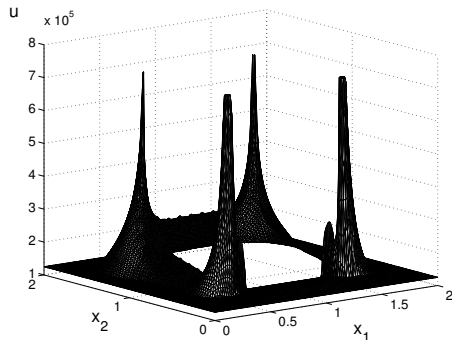
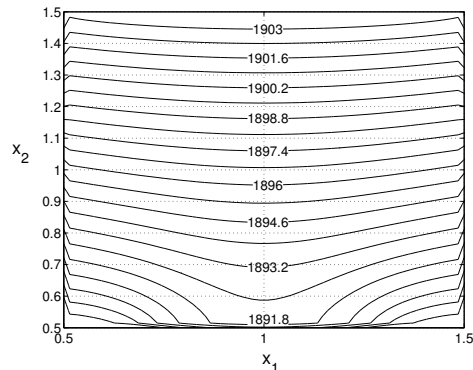
⁴in K/m

⁵in W/m³

FIG. 8.1. Control u in the first example.FIG. 8.2. Adjoint state p in the first example.FIG. 8.3. State y in the first example.FIG. 8.4. Isotherms in the gas phase Ω_g .

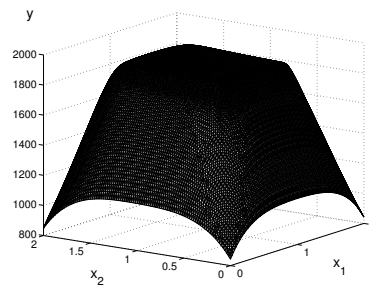
As one can see in Fig. 8.4, the desired temperature gradient is nearly reached. Furthermore, the control u possesses peaks in the corners of the inner boundary Γ_r . As we observed the same behavior in calculations on two different meshes with 2705 and 16474 grid points, respectively, this does not seem to show a numerical effect. A possible explanation is that the temperature tends to decrease in the corners, as one can see in the other two examples, where the optimal temperature gradient differs significantly from the desired one. Since a constant temperature distribution in the x_1 -direction is required, the optimal control must increase in the corners to compensate for the decrease of the temperature.

To deal with higher temperatures in the gas phase, we now set $u_a = 125000$ and $u_b = 725000$. Accordingly, the Tikhonov regularization parameter is reduced to $\nu = 3 \cdot 10^{-9}$. As in the first example, the desired temperature gradient is given by $z = (0, 20)^T$. The following pictures show the optimal control and state in the gas phase for this setting.

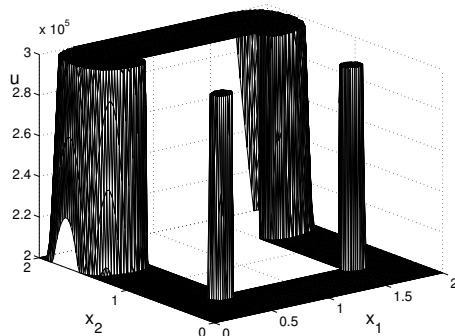
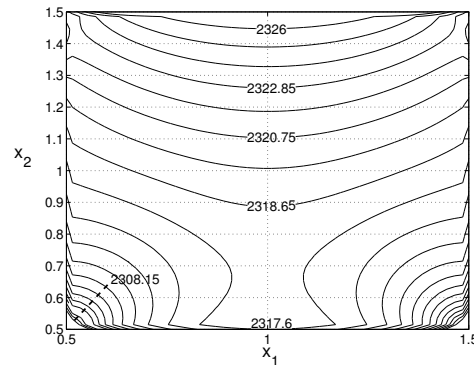
FIG. 8.5. Control u in the second example.FIG. 8.6. Isotherms in the gas phase Ω_g .

In this example, the optimal temperature distribution in the gas phase differs considerably from the desired temperature gradient. The difference between the temperature at $x_2 = 0.5$ and $x_2 = 1.5$ amounts to about 14 K and, thus, is significantly smaller than the desired value of 20 K. Furthermore, the temperature is no longer constant in the x_1 -direction.

This behavior especially occurs in the corners, although we again obtain the peaks of the control u in these corners, as one can see in Fig. 8.5. A possible explanation for this result is the strong cooling effect due to the relatively low external temperature. Because of the comparatively large difference of about 1700 K between the temperature in the gas phase and the external temperature outside the crucible, one obtains quite steep gradients in the solid part Ω_s , as one can see in Fig. 8.7. Therefore, it is no longer possible to generate a temperature distribution that is constant in the x_1 -direction.

FIG. 8.7. State y in the second example.

This behavior is even more pronounced in the third example, as one can see in Fig. 8.9. In this example, we set $u_a = 200000$, $u_b = 300000$, and $z = (0, 100)^T$. As indicated at the beginning of this section, the desired x_2 -derivative z_2 is comparatively steep and, therefore, cannot be achieved with these bounds on the control. Thus, the optimal control is almost bang-bang, as Fig. 8.8 shows.

FIG. 8.8. Control u in the third example.FIG. 8.9. Isotherms in the gas phase Ω_g .

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